



# **SAR9 SC**SEMI-AUTOMATIC PISTOL

OWNER'S MANUAL
MAINTENANCE & SPARE PARTS LIST

#### ⚠ WARNING!

SAR USA disclaims any and all liability arising out of the use of any SAR USA products (i) contrary to instructions or regulations; (ii) without caution; (iii) by any parties other than the license holder; (iv) through making unauthorized or illegal modifications thereon; (v) utilizing non-standard or out of spec ammunition; (vi) maintenance or repair services rendered by unauthorized persons; or (vii) under any similar conditions whatsoever. SAR USA excludes all liability for any injuries or property damages arising from the malicious or negligent use of products.

#### ⚠ WARNING!

Safety is only activated when striker is cocked. Do not try to change the position to safe if not cocked. Forcing the safety into position while not cocked can cause damage which in turn will void the warranty.

#### **△ WARNING!**

All pictures, photos and definitions in this Manual are provided only for information purposes. The manufacturer reserves the right to make changes to any of its models any time without prior notice as necessary for improving the products or consistent with any manufacturing or commercial requirements.

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#### 1. GENERAL PRECAUTIONS



Read the instructions and warnings in this manual carefully before handling SARSILMAZ products for any purpose. With all SARSILMAZ products you must be familiar with and follow the information provided in this manual. Please read the instructions manual thoroughly and carefully before handling the firearm. If you need any further information, please consult your dealer or the factory.

Please observe the laws of your state and/or your country governing the purchasing, handling, and use of firearms.

All firearms can be dangerous if not handle properly. Therefore, it is your responsibility to always comply with all instructions for use. SARSILMAZ disclaims in advance any and all responsibility for any damage and/or other consequences whatsoever that may be caused by the misuse of the product, including any property damage or injury/death arising from not observing the following precautions:

- Always keep the muzzle pointed in a safe direction.
- Firearms should be unloaded and secured when not in use.
- Do not rely solely on your firearm's safety.
- Be sure of your target and what is beyond it.
- Make sure that your ammunition matches the caliber or gauge of your gun.
- If your firearm fails to fire when the trigger is pulled, IMMEDIATELY REMOVE FINGER FROM TRIGGER, keep muzzle pointed in a safe direction, and pull slide back to eject faulty cartridge. Once faulty cartridge is ejected, continue firing.
- It is your responsibility to ensure that you are in compliance with all applicable laws and ordinances regarding the use of your firearm.
- Any other factors which are beyond our direct or indirect control.



# 2. GENERAL RULES FOR SAFETY

#### 2.1. ALWAYS KEEP YOUR FIREARM POINTED IN A SAFE DIRECTION

Never point a firearm at yourself or anyone. This is particularly important when loading or unloading the firearm. Always be aware of what is behind your target. If you miss or hit your target, it is your responsibility to ensure your shot will not cause unexpected injuries or damages.

#### 2.2. ALWAYS TREAT EVERY FIREARM AS IF IT IS LOADED

Do not take anyone's word that the firearm is unloaded always check for yourself. Assume your firearm is ready to fire unless you have visually checked that the firearm is unloaded.

#### 2.3. HIDE YOUR GUN OUT OF CHILDREN'S SIGHT

It is your responsibility that your firearm is not accessible to children and other unauthorized persons. It is highly recommended that you store your firearm, unloaded and secured with ammunition stored separately. This will ensure minimizing the risk of accidents involving children and unauthorized persons.

#### 2.4 NEVER SHOOT AT HARD SURFACES OR WATER

Shooting at water or hard surfaces can cause changes in the bullet's direction, which may cause injuries of your own, others, and/or property damage.









#### 2.5. NEVER USE ALCOHOL OR DRUGS THAT MAY IMPAIR MENTAL OR PHYSICAL ABILITY WHILE SHOOTING/ HANDI ING FIREARM

Do not use your firearm if you are impaired by alcohol, drugs, and/or medications that will hinder your physical and mental abilities..

In order to prevent accumulation of dirt or dust on operating parts, store your firearm in its original case once properly cleaned. Lubricate and clean your firearm after every use following the instructions in order to avoid any corrosion, barrel damage, and dirt. Before loading the barrel, always check to see if it is completely clean (completely free from any obstructions such as dirt, mud, oil, ammunition or ammunition residuals). Shooting against an obstruction can cause an increase in pressure and may damage your firearm and cause injury to yourself and others. If the operation of your firearm has changed the way it sounds, stop firing, make sure the firearm is pointed in a safe direction, and unload the firearm. Check the chamber and barrel bore for any failure. Using incorrect types or calibers of ammunition may cause the firearm to jam.

#### 2.7. USE PROPER AMMUNITION

Only use factory-loaded ammunition that is newly manufactured within industrial specifications. Ensure all cartridges used are compatible with the calibre and type of your firearm. Avoid using MP5 bullets!

#### 2.8. ALWAYS WEAR SAFETY GLASSES AND EAR PROTECTION SPECIFIED FOR FIREARM USE

A shooter should always wear impact-resistant safety glasses and ear protection when using any firearms to prevent hearing and sight damage.









# 2.9. OBSERVE THE RULES!

Observe all local and general rules regarding the handling, use and transportation of firearms.

2.10. ENSURE THAT YOU HAVE A FULL UNDERSTANDING OF THE SAFETY FEATURES OF YOUR FIREARM

Never rely on only the safety mechanism to prevent accidents. It is your obligation to make yourself familiar with and utilize the safety features of your firearm. The best way to prevent accidents is to follow the rules for safety and safe handling procedures defined in the product manual.

- 2.11. NEVER ALLOW A FIREARM TO BE USED BY INDIVIDUALS THAT DO NOT UNDERSTAND ITS SAFE OPERATION OR HAVE NOT READ THESE FIREARM SAFETY RULES
- 2.12. NEVER LEAVE A FIREARM UNATTENDED AND IN REACH OF AN UNAUTHORIZED PERSON. THIS MAY RESULT IN THEFT OR MAY EVEN POSE A THREAT TO OTHERS, CAUSING DAMAGE OR EVEN DEATH. ALL RESPONSIBILITY WILL BE YOURS
- 2.13. IT IS IMPERATIVE THAT YOU KEEP YOUR FIREARM UNLOADED IN A SAFE AND SECURED LOCATION
- 2.14. NEVER ATTEMPT TO REMOVE AN OBSTRUCTED PROJECTILE IN THE BARREL BORE THROUGH FIRING ANOTHER ONE. UNLOAD FIREARM AND SEEK A QUALIFIED GUNSMITH
- 2.15. MAKE SURE YOU ARE FAMILIAR WITH THE OPERATIONS BEFORE USING AND LOADING THE FIREARM
- 2.16. ALLOW ONLY AUTHORIZED/QUALIFIED GUNSMITHS TO UNDERTAKE REPAIR PROCEDURES
- 2.17.IT IS BOTH DANGEROUS AND FORBIDDEN TO MAKE MECHANICAL MODIFICATIONS ON ANY PART OF THE FIREARM. PLEASE NOTE THAT ANY PRODUCTS TREATED THIS WAY WILL EXCLUDE THE ENTIRE FIREARM FROM WARRANTY
- 2.18. USER OF THE FIREARM SHOULD STAND AT A REASONABLE DISTANCE FROM OTHER PERSONS
- 2.19. AVOID SQUEEZING THE TRIGGER IN EXCESS
- 2.20. IN THIS MANUAL, WARNINGS ARE LABELED " A "

#### **3.** PRODUCT AND FEATURES



#### 3.1. IDENTIFICATION

Sarsılmaz firearms are manufactured with state-of-the-art equipment. They are designed and developed for users such as gun enthusiasts, police, and military services. The design and ergonomics of this firearm gives you the ability to interchange back straps and side panels to provide you with a preferable grip that allows for a quick and easy target alignment. The firearm is also equipped with ambidextrous safety for both right and left-handed shooters.



# SAR USA 3.2. BASIC PARTS



#### 3.3. ADDITIONAL FEATURES



SARSILMAZ semi-automatic pistols were specifically designed for law enforcement & military needs. SAR is the clear choice due to their extraordinary performance, making SARSILMAZ semi-automatic pistols the preferred choice of law enforcement & military partners around the world.



Firing Pin Safety



Fiber Optic (Tritium) Front Sight



Trigger Safety



Fiber Optic (Tritium) Rear Sight



# 3.4. TECHNICAL DATA and FEATURES

CALIBER	9x19 mm
OPERATION	Single Action
CAPACITY	12
BARREL LENGTH	3.3"
OVERALL LENGTH	6.4"
HEIGHT	4.8"
WIDTH	1.1"
WEIGHT	22.2 oz
BODY	Polymer
SLIDE	FORGED ALLOY STEEL
BARREL	FORGED ALLOY STEEL
EXTERNAL SAFETY	X
FIRING PIN SAFETY	$\sqrt{}$
TRIGGER SAFETY	$\sqrt{}$
DROP SAFETY	$\sqrt{}$
REAR SIGHT	Fiber Optic (Tritium Rear Sight)
FRONT SIGHT	Fiber Optic (Tritium Front Sight)
ACCESSORY RAIL	X
SLIDE VENTING CUTS	X
OPTIC SIGHT	X
WEAPON MOUNTED LIGHT	X
THREADED BARREL	X



#### 4. MAINTENANCE

#### 4.1. PRELIMINARY PREPARATION

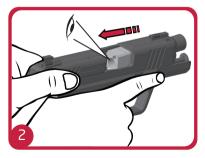
Our firearms are generally protected with a thin layer of oil. This thin layer of oil should be cleaned off before usage. Before using your firearm, clean the inside of the barrel with a cleaning rod and patch.

#### 4.2. SAFETY CHECK OF THE FIREARM

- a. Point the weapon in a safe direction and keep your finger off the trigger.
  b. Press the magazine release button to remove the source of ammunition. (Figure 1)



c. Lock the slide to the rear and check the chamber to make sure there is no ammunition inside the chamber. Double-check the chamber again to ensure there isn't any ammunition seated inside the chamber. (Figure 2)





- **d.** To conduct a function check, after ensuring the firearm is empty of any ammunition, pointed in a safe direction, press the trigger to ensure the firearm functions properly. **(Figure 3)**
- e. Cycle the slide again to reset the trigger.



#### 4.3. AMMUNITION

- Only use original and high-quality cartridges.
- Cartridges used must be compatible with your firearm's caliber.
- Remember that the hand-loaded or other non-standard cartridges will be excluded from the scope of the warranty.

#### 4.4. FIRING

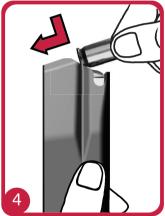
#### 4.4.1. CHECKS AND SAFETY BEFORE FIRING

- Always point the firearm in a safe direction
- Keep your finger off the trigger
- Lock the slide to the rear and check the chamber to see if the firearm is loaded
- Prior to firing, if applicable, wipe off any excess oil from the firearm
- Do not load and unload your firearm in places not designated for such activity
- Do not trust the mechanical safety systems of the firearm, make sure to be safe yourself.



#### 4.4.2. LOADING YOUR MAGAZINE

- a. Keep the magazine upright, and orient the ammunition onto the magazine as shown below.
- **b.** Press the ammunition down and when the follower of the magazine moves downward, slide the ammunition into the magazine, as shown below.
- c. Continue filling the ammunition into the magazine until it is fully loaded. (Figure 4)



#### **△ WARNING!**

Be careful not to damage the opening of the magazine! This could create malfunctions.

#### △ WARNING!

Make sure to check the magazine capacity indicator ports on the magazine to ensure it is fully loaded. DO NOT overfill the magazines loading.



#### 4.4.3.1 OADING THE FIREARM

- a. Insert the magazine into the firearm. (Figure 5)
  b. Pull the slide all the way to the rear and release it. Do not guide it, just release it. (Figure 6) (FINGER OFF THE TRIGGER)

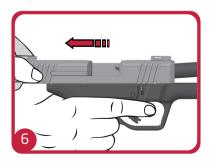
#### 4.4.4 SIGHT ALIGNMENT

Place the front sight exactly in the middle of rear sight dots. The top of the front sight should match the height of the rear sight dots. There should also be equal amount of distance between the left and right side of the front sight and rear sight dots. In short, equal height, equal light. (Figure 7)

#### **↑ WARNING!**

If you aren't ready to fire, do not feed the chamber with a live ammunition. Also, beware of the slide mechanism sliding to the rear during fire. Do not place your hand on to the travel path of the slide.









#### 4.4.5. FIRING

When you follow proper firing techniques, you will be able to place your shots more accurately. Align your sights as described above and place it on your target.

- Place your finger on the trigger, and slowly press it to the rear (Figure 8)
- Always keep your firearm pointed down range, in a safe direction.
- When the firearm is out of ammunition, the slide will automatically lock to the rear.
- Press the magazine catch/ release button to remove the empty magazine.
- To continue firing, insert a full magazine into the firearm, and press the slide lock release button to release the slide forward. (Figure 9)







#### 4.4.6. MAKING THE FIREARM SAFE - UNI OADING THE FIREARM WHEN IT'S LOADED

- Point the firearm in a safe direction with your finger off the trigger. Press the magazine catch/release button to remove the source of ammunition. To remove the live ammunition from the chamber, grip the slide from the rear or front serrations and slide it to the rear. This action will allow the extractor to grab and extract the ammunition inside the chamber. To be redundant, pull the slide to the rear and release it a few times to ensure all live ammunition is extracted from the firearm.

  • Pull the side to the rear and by pushing upward onto the slide lock/release button, lock the slide in place. This will expose the chamber and magazine-well for visual inspection. Visually inspect the chamber to ensure there is no live ammunition
- in it
- By pressing down onto the slide lock/release button, release the slide forward.
  Store your firearm in a safe and secure location.

#### 4.4.7. UNLOADING YOUR MAGAZINE

- a. As shown in the picture, firmly grip the magazine, use your thumb to push the ammunition in a forward motion to remove it from the magazine. (Figure 10)
- **b.** Repeat until the magazine is free of all live ammunition.



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#### 5. MAINTENANCE & CLEANING

#### 5.1. MAINTENANCE AND CLEANING KIT

The maintenance and cleaning kit provided with your firearm includes the following:

• Bristle Brush • Orlon Brush • Cleaning rod • Protective oil

#### 5.2. DISASSEMBLING THE FIREARM

# **△ WARNING!**MAKE SURE TO WEAR SAFETY GOGGLES & GLOVES BEFORE DISASSEMBLING YOUR FIREARM!

It is important to have proper knowledge of maintaining and cleaning firearms. It's been shown that most firearm alfunctions stem from poor maintenance and cleaning procedures. It is paramount to pay close attention to implementing proper cleaning, oiling, and maintaining techniques. This will maximize the performance of the firearm.

- **a.** To disassemble your firearm, you will be pressing the trigger. Before doing that, make sure to follow proper procedures on making the firearm safe and not have any live ammunition nearby.
- **b.** While pointed in a safe direction, and confirmed the firearm is empty and safe, press the trigger.
- c. As shown in the picture, slightly pull the slide to the rear. (Figure 11-A)
- d. Pull down the takedown notches located on either side of the firearm and
- e. simultaneously, push the slide forward. (Figure 11-B)

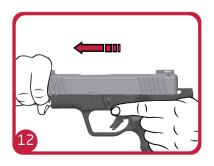


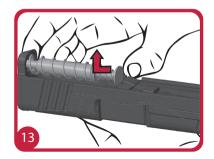


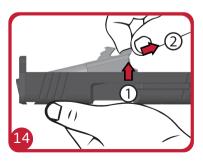
- f. Pull the side forward and it will separate from the receiver of the firearm (Figure 12)
- g. Remove the guide rod/recoil spring assembly by pulling upward. (Figure 13) h. Remove the barrel by pulling upward and toward the rear of the slide. (Figure 14)

#### **↑ WARNING!**

For basic maintenance and cleaning, it is not recommended to further disassemble the firearm.







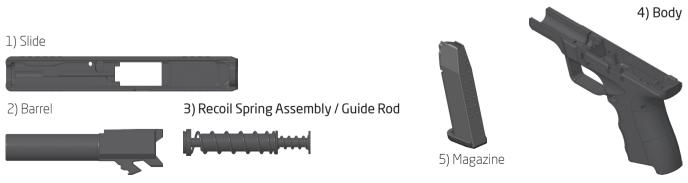


#### 5.3. MAINTAINING AND CLEANING OF THE FIREARM

To ensure long lasting performance from your firearm, just like any mechanical equipment, SARSILMAZ pistols need to be properly maintained. Proper maintenance not only ensuresits efficiency, but also protects its value. Although SARSILMAZ firearms are tough under extreme conditions, it is paramount to regularly maintain and clean your firearm to increase its lifespan.

SARSII MA7 firearms should be maintained and cleaned:

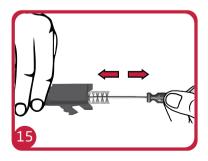
- a. After a day of shooting.
- **b.** If your firearm was exposed to rain, snow, dust, sweat, etc. Also, if you happened to drop your firearm, make sure to inspect your firearm to ensure there aren't any damages.
- c. To clean your SARSILMAZ, disassemble your firearm to 5 pieces as shown below:
- 1) Slide 2) Barrel 3) Recoil Spring Assembly/Guide Rod 4) Body and 5) Magazine Make sure to always use rods and brushes appropriate to the caliber of your SARSILMAZ firearm.

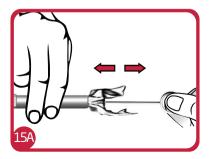


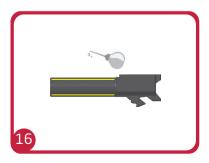


#### BARREL: Please clean the barrel as written below

- **a.** Insert a copper brush (no hard metals) with cleaning oil through the barrel. **(Figure 15)** If available, you may use pressurized air through an air compressor to blow off any debris.
- b. With the help of a cleaning rod, use a piece of cloth/patch and some cleaning solvent and insert it into the barrel. Make sure the cloth/patch exits from the other end of the barrel and pull it back. Repeat this process until inside the barrel is clean. (Figure 15A)
- c. c. Use a small amount of cleaning solvent to the exterior portion of the barrel, clean and wipe the solvent off, and spread a thin layer of oil all over the barrel. (Figure 16) Prior to firing your firearm, make sure to clean off any excess oil from the feed ramp of the barrel.







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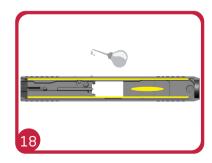
#### SLIDE: Clean the slide as described below.

- a. With some cleaning solvent, use a copper cleaning brush to brush off any debris from the slide. (Figure 17)
- b. If available, you may use pressurized air through an air compressor to blow off any debris.
- c. Apply a small amount of oil to the rails and barrel housing of the slide (Figure 18)

#### **↑** WARNING!

Do not over lubricate your firearm.







# BODY: Clean the body (receiver) of the firearm as described below.

- a. With some cleaning solvent, use a copper brush (no hard metals) brush off any debris from the body.
- b. If applicable, use pressurized air through an air compressor to blow off any debris.
- c. Make sure to lubricate the rails and rear trigger assembly area as shown in the picture. (Figure 19)

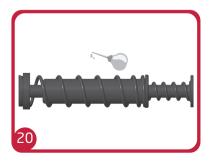
#### RECOIL SPRING ASSEMBLY: Cleanthe recoil spring assembly as described below.

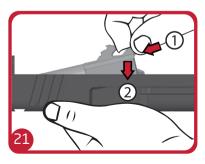
- a. With some cleaning solvent, use the plastic brush to remove any dust and debris.
- b. If applicable, use pressurized air through an air compressor and a cleaning cloth to assist removing debris.
- c. Use minimal lubrication. (Figure 20)

#### 5.4. RE-ASSEMBLING THE FIREARM

a. Place the barrel into the slide as shown in the picture. (Figure 21)

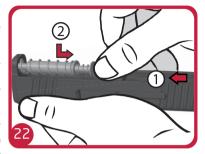


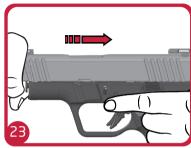






- **b.** Place the recoil spring assembly/guide rod over the barrel. Make sure one end of the guide rod is properly seated into the slide, and the other end is properly seated on the barrel. (Figure 22)
- **c.** To attach the slide to the body, the trigger must be in pressed position.
- **d.** Align the slide onto the rails located on the body, and slowly slide it to the rear. **(Figure 23)**
- **e.** Pull the slide to the rear to ensure it is properly attached.





#### 5.5. FUNCTION CHECK

- After each cleaning and maintenance of your firearm, you should conduct a function check.
- Make sure there is no magazine inserted into the firearm and the firearm is empty and pointed in a safe direction.
- Pull the slide to the rear a few times to make sure it is freely cycling. Make sure everything is lined up and recoil spring assembly is firmly pulling the slide forward each time you release the slide from the rear position.
- In a safe direction, press the trigger.
- While the trigger is still pressed, pull the slide to the rear, and release it again.
- Slowly release the trigger and observe the trigger reset.
- If everything operates normally, your firearm functions as designed, and you may secure your firearm at its designated safe and secure location.



#### 5.6. MAGAZINE MAINTENANCE 5.6.1. DISASSEMBLING THE MAGAZINE

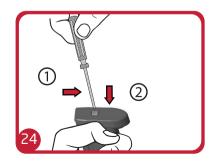
#### **↑ WARNING!**

Make sure to wear safety goggles and gloves before disassembling the magazine.

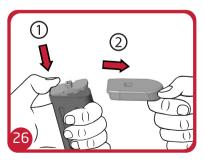
- a. Make sure the magazine is free from any ammunition.
- **b.** Hold the magazine upside down and grip firmly. With the help of a small flathead screwdriver, slide the disassemble notch horizontally, and then push it downward. (Figure 24)
- c. Slide the magazine plate horizontally to separate it from the body of the magazine. (Figure 25)
- d. Make sure to close the opening of the magazine with one hand, while removing the magazine cap with the other. (Figure 26)

#### **↑ WARNING!**

Magazine spring is under tension. Make sure to block off the opening of the magazine after removing the magazine cap to avoid any injury to yourself or those around you. Be sure to wear safety goggles.







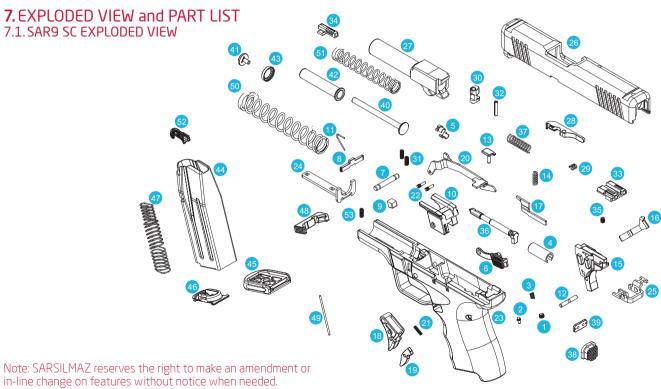
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### **6.** TROUBLESHOOTING

If your firearm misfires with a live cartridge in the chamber, keep your firearm pointed in a safe direction for at least 10 seconds Rack the slide to eject the faulty cartridge and continue firing.

The following table outlines the problems and their reasons as well as suggestions with respect to firing				
PROBLEM	REASON	SOLUTION		
Firearm is not firing	Faulty firing pin	Consult a qualified gunsmith		
	Dirty slide / over lubrication	Clean the firearm		
	Improper ammunition	Use different (proper) ammunition		
Unable to load the firearm	Magazine is not fully seated	Make sure to press and tap the bottom of the magazine into the firearm. Make sure to hear a positive click indicating the magazine is fully seated		
	Faulty Magazine	Replace the magazine		
	Dirty Magazine	Replace the magazine		
	Improperly inserted magazine	Clean the magazine		
Firearm is not ejecting empty casings	Improper ammunition	Use different (proper) ammunition		
	Faulty extractor	Consult a qualified gunsmith		
	Faulty ejector	Consult a qualified gunsmith		





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#### 7.2. SAR9 SC PARTS LIST

#### NUMBER PART NAME

- 1 M4 STOPPER
- 2 SAFETY PLUNGER
  3 SAFETY PLUNGER SPRING
- 4 FIRING PIN SPACER SLEEVE
- 5 FIRING PIN SPRING CUFFS
- 6 SLIDE STOP LEVER
- 7 LOCKING BLOCK PIN
- 8 SLIDE LOCK
- 9 SLIDE LOCK PIN
- 10 LOCKING BLOCK
- 11 LOCKING BLOCK SPRING
- 12 BACK STRAP PIN
- 13 PUSHER
- 14 PUSHER SPRING
- 15 REAR HOUSEING
- 16 CONNECTOR
- 17 EJECTOR
- 18 TRIGGER
- 19 TRIGGER SAFETY
- **20 TRIGGER BAR**21 TRIGGER SAFETY SPRING
- 22 TRIGGER SAFETY PIN
- 23 BODY
- 24 METAL SUPPORT

#### **NUMBER PART NAME**

- 25 STEEL RAIL
- 26 SLIDE NUMBER PART NAME
- 27 BARREL
- 28 EXTRACTOR
- 29 EXTRACTOR SPRING
- 30 FIRING PIN SAFETY PLUNGER
- 31 FIRING PIN SAFETY PLUNGER SPRING
- 32 EXTRACTOR PIN
- 33 REAR SIGHT
- 34 FRONT SIGHT
- 35 REAR SIGHT SCREW
- 36 FIRING PIN
- 37 FIRING PIN SPRING
- 38 SLIDE COVER PLATE
- 39 REAR PLATE INSERT
- 40 RECOIL SPRING GUIDE ROD
- 41 STOPPER
- 42 RECOIL SPRING CLIP
- 43 MAIN SPRING CLIP
- 44 MAGAZINE BODY
- 45 MAGAZINE PLATE
- 46 MAGAZINE BUTTPLATE CATCH
- 47 MAGAZINE SPRING
- 48 MAGAZINE CATCH / RELEASE

#### **NUMBER PART NAME**

- 49 MAGAZINE CATCH SPRING
- 50 MAIN RECOIL SPRING
  - 51 SECOND RECOIL SPRING
- 52 MAGAZINE FOLLOWER
  - 53 SLIDE LOCK SPRING

NOTE:	25

# SAR USA

1-833-SAR-GUNS

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